

Hot Water Temperature Maintenance Efficiency Opportunities

Carmen Cejudo and Alex Davila, Pacific Northwest National Laboratory Nic Baker, FEMP Water Program Manager





FEMP's Water Management Program

- FEMP aims to train energy managers to be water managers by providing them tools and resources to develop a comprehensive water management program.
- FEMP strives to help agencies establish priorities based on a thorough evaluation of current water consumption, efficiency measures, and alternative water opportunities.
- FEMP will continue to evolve and expand its water programming and services, including the development of new maps and tools, to meet the new Administration priorities around efficient water management, climate adaptation, and net zero design.

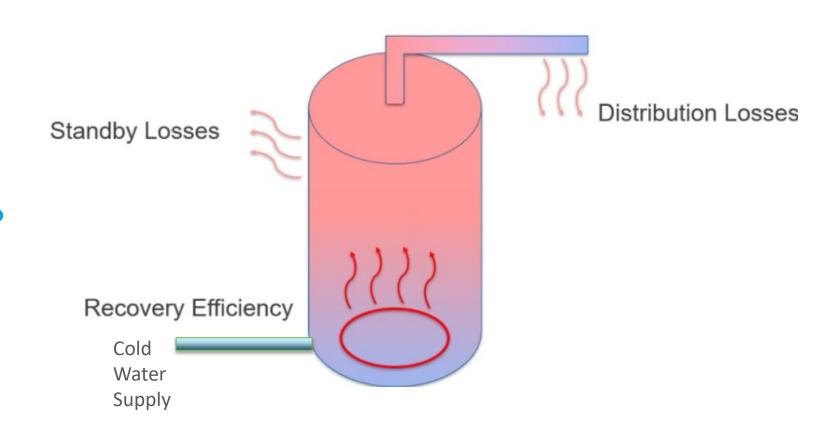
Hot Water Temperature Maintenance (HWTM)

What is HWTM?

System of pipes, valves, and pumps to maintain Hot Water at fixtures

What is the GOAL of HWTM?

Provide reliable Hot Water with minimal wait time, saving both water & energy



NOTE: This briefing focuses on HWTM systems, not domestic hot water (DHW) generation systems, which are the primary source of heating incoming cold water supply.

Hot Water Temperature Maintenance (HWTM)

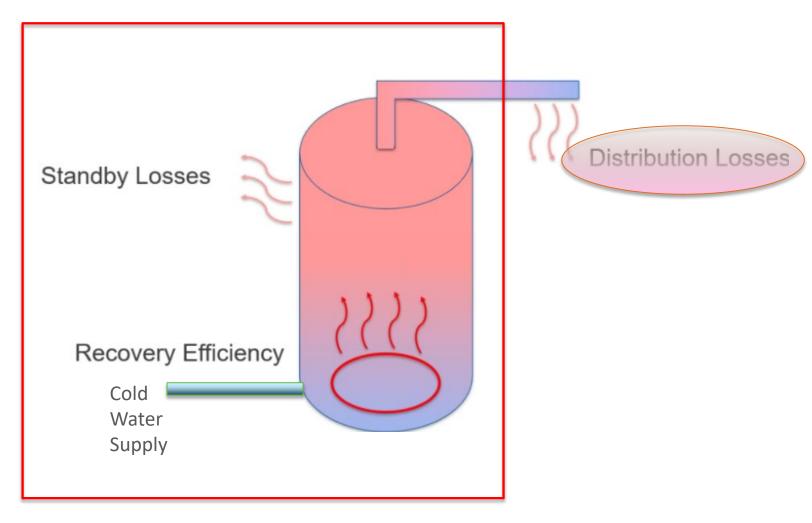
What is HWTM?

System of pipes, valves, and pumps to maintain Hot Water at fixtures

What is the GOAL of HWTM?

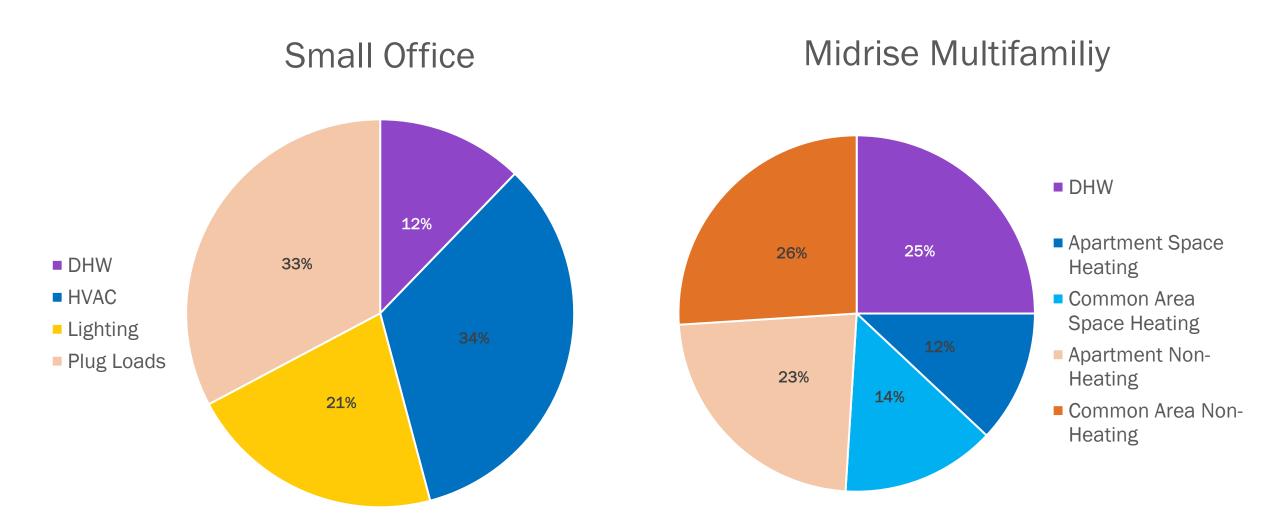
Provide reliable Hot Water with minimal wait time, saving both water & energy

NOTE: This briefing focuses on HWTM systems, not domestic hot water (DHW) generation systems, which are the primary source of heating incoming cold water supply.

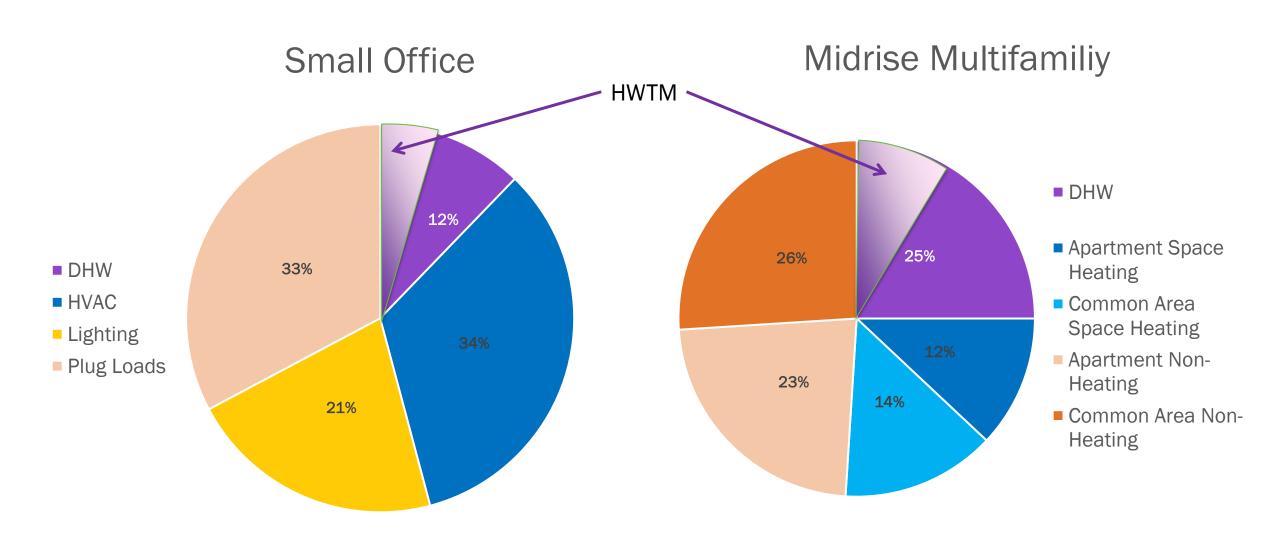


DHW Generation

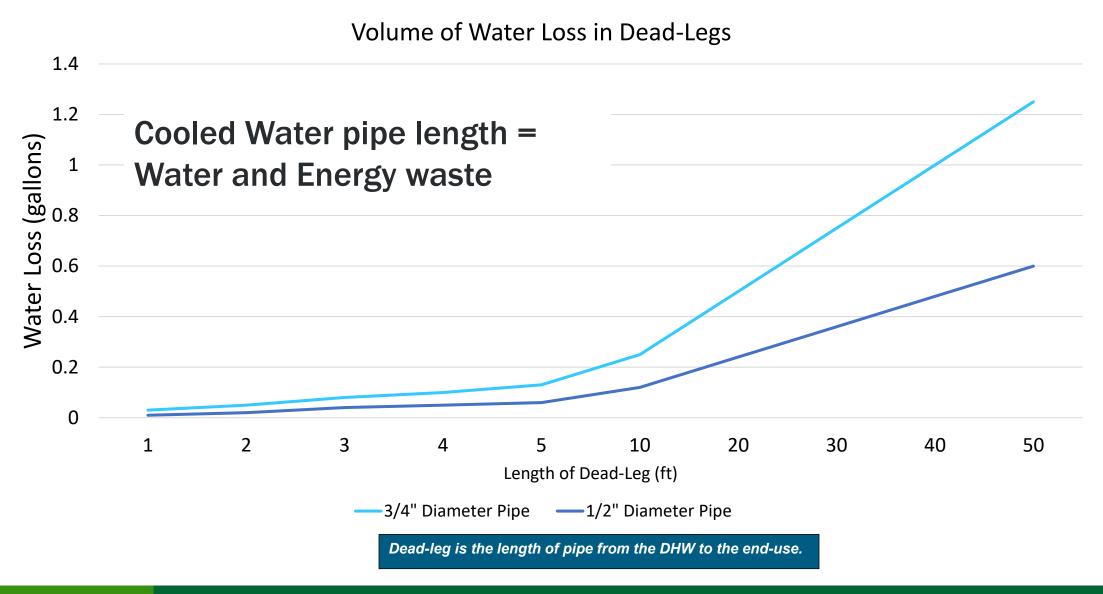
Domestic Hot Water (DHW) Energy Use



Domestic Hot Water (DHW) Energy Use

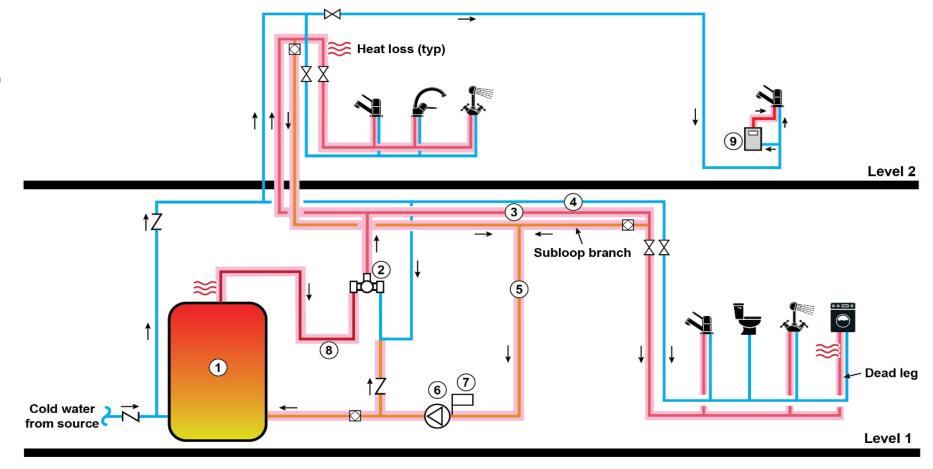


Why good design matters!



Traditional Hot Water Recirculation System (HWR)

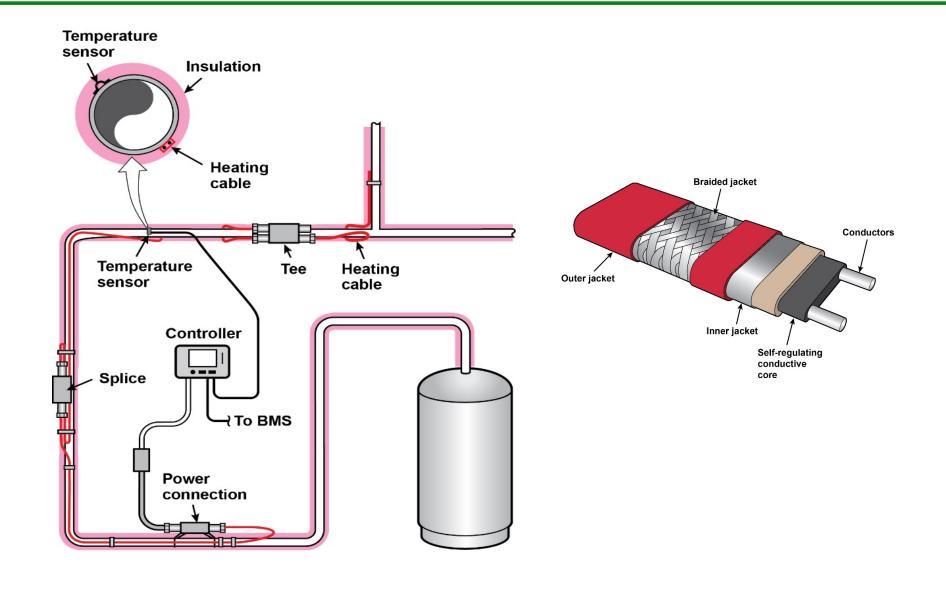
- Supply and Hot Water Return Loop
- Balancing Valves
- Pumps



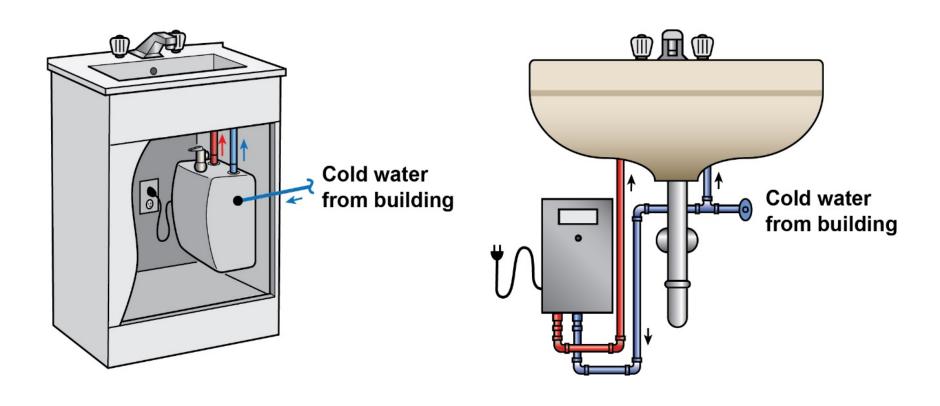
- 1. DHW equipment, and storage
- 2. Master mixing valve
- 3. Insulated hot water main
- 4. Cold water main (insulation per code)
- 5. Insulated return loop main

- 6. Circulation pump
- 7. Aquastat
- 8. Heat trap
- Cold water branch to POU water heater at remote fixture
- Cold water (~40 °F 75 °F)
- Stored hot water (140 °F 180 °F)
- Delivered hot water (120 °F 125 °F)
 Recirculated hot water (~115 °F)
- Balancing valve
- Check valve

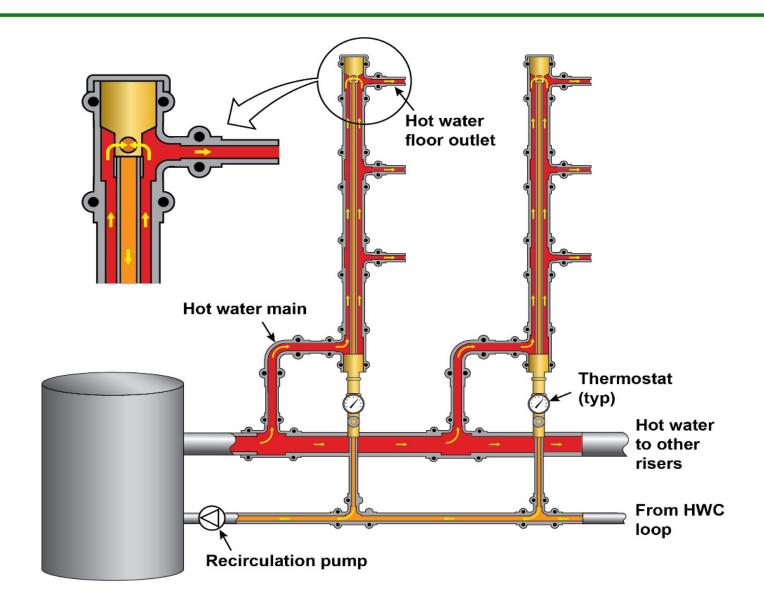
Alternative HWTM Systems – Self-Regulating Heat Trace



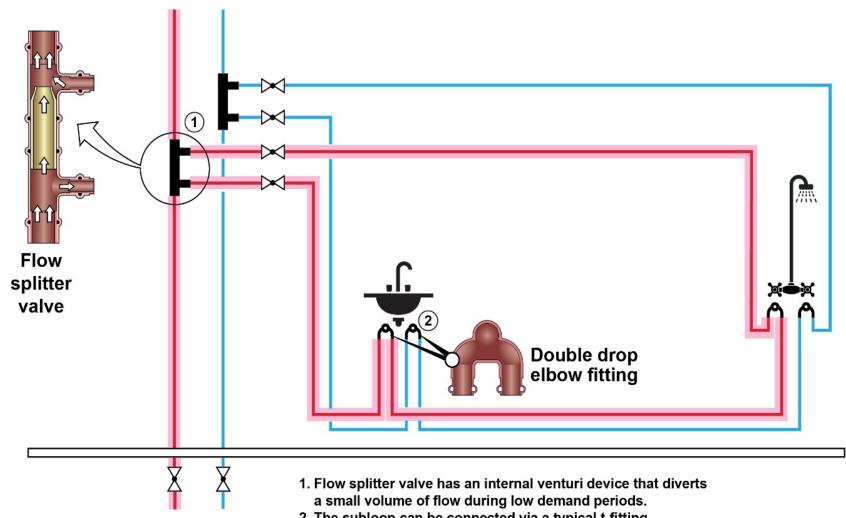
Alternative HWTM Systems – Point-of-Use



Alternative HWTM Systems – Internal Recirculating System

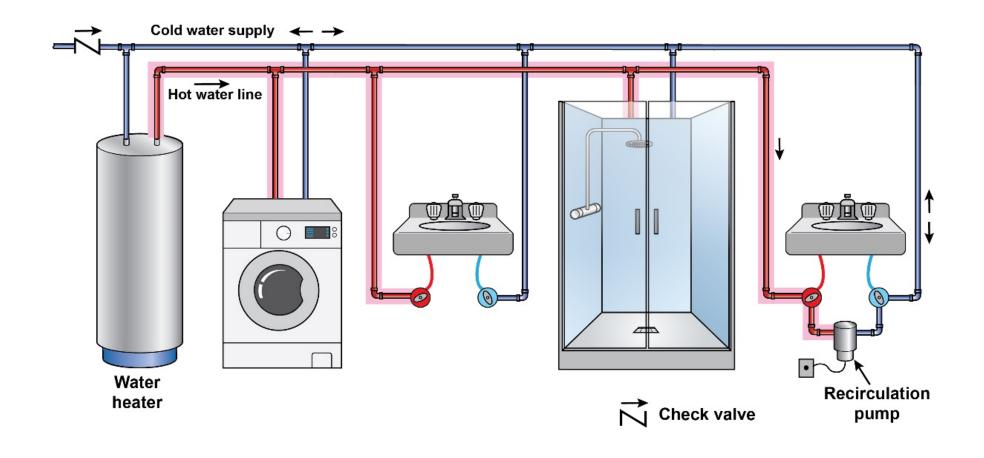


Alternative HWTM Systems – Flow Splitter System



2. The subloop can be connected via a typical t-fitting, or specialty double drop elbow to minimize dead legs.

Alternative HWTM Systems - Demand Recirculation



System Comparison to Traditional HWR Baseline

Measure	Self- Regulating Heat Trace	Point-of- Use	Internal Recirculation System	Flow Splitter System	Demand Recirculation
Energy Use*	Lower	Lower	Comparable	Comparable	Lower
Water Use	Lower	Lower	Comparable	Comparable	Lower
Operating Costs	Lower	Lower	Comparable	Comparable	Lower
Installation First Cost	Comparable	Lower	Higher	Higher	Lower
Ease of Retrofit	Higher	Higher	Lower	Lower	Higher
Improved Legionella Control	Lower	Higher	Comparable	Higher	Lower

^{*} Does not include energy used to heat incoming cold water supply

Thank you!

FEMP Contact: Nic Baker - <u>nicolas.baker@ee.doe.gov</u>

PNNL Contact: Carmen Cejudo – <u>carmen.cejudo@pnnl.gov</u>